



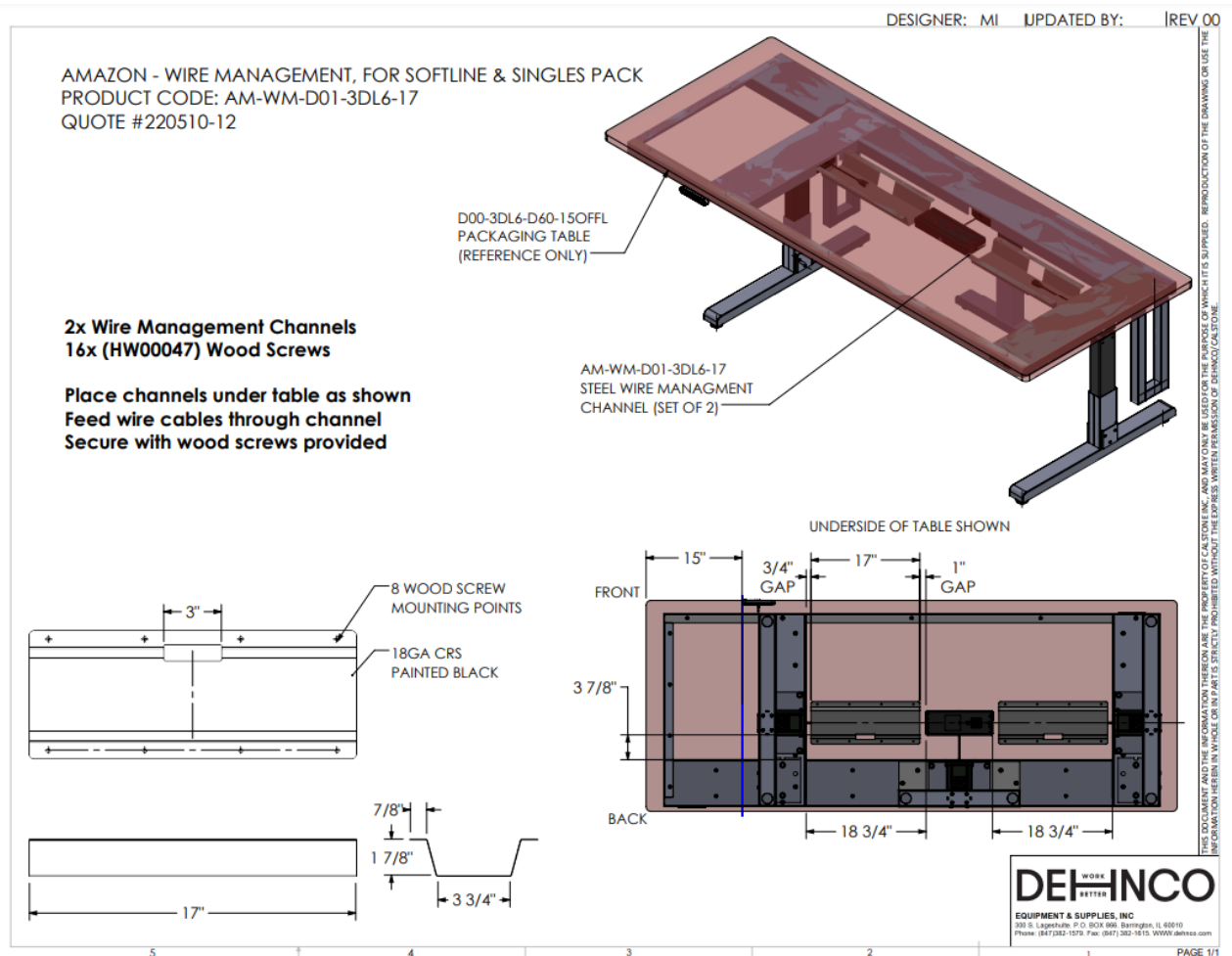
## ASSEMBLY CHECK LIST FOR LIFT STATION

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## CHECK 1: Lift Leg Cable Management

- Cables from the Center Control Unit to each Lift Leg are **REQUIRED** to be secured with tie wrap or cable ties to bottom of tabletop.
- The cable from the front Display Unit is **REQUIRED** to be secured with tie wrap or cable tie to bottom of tabletop.
- Leg Cables to run from DL6 Leg through cable guard (metal guard) into Controller.
- Display Cord to run along leg frame and through cable guard into Controller.
- Mount Cable Guard to bottom of top. Runs between controller and Leg Frame on each side of controller.

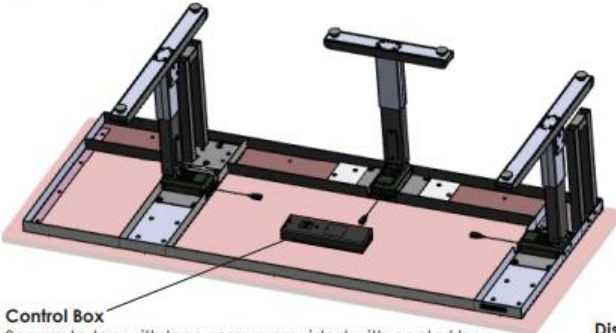


## CHECK 2: Cord Connection


- Confirm Leg Cable is plugged into DL6 Legs
- Confirm Leg cable is plugged into Control Unit
- Confirm that the cords are not damaged at the port or frayed.

6. Place control box on underside of table. Insert motor cables (A), power cord (B), and display panel cord (C) into control box.

7. Secure control box and display panel to table with hardware provided.



**Control Box**  
Secure to top with long screws provided with control box



5 Cable ties provided to secure cables under table top, with wood screw (HW00005).

5pcs of HW00852 - 11.1" Black Cable Ties w/mounting head  
7pcs of HW00005 - 0138769 - 10 X 5/8 Truss Quadrex Tapping Screw


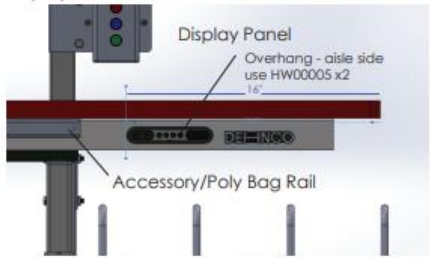


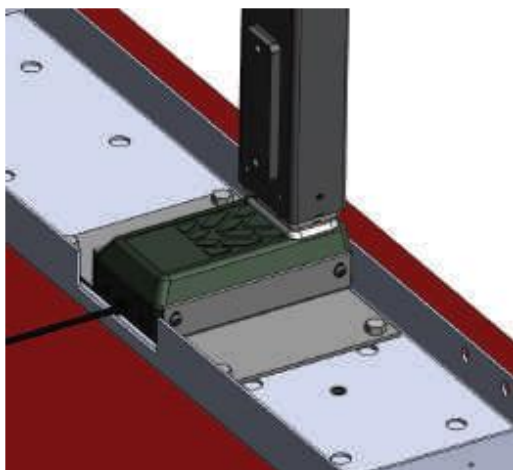

Image shows a 2 control box system. Installation of D00-3DL6-D60-1SOFFR/L will have 3 motor cables [A]

**Display Panel Location:**




Display Panel  
Overhang - aisle side use HW00005 x2 16"  
Accessory/Poly Bag Rail

**NOTE:** when installing Display Panel / Control Switch, leave wire slightly loose when pulling across table frame edge. DO NOT over tighten wire as this will cause wire to fray over time.

Insert motor cables DL6-BLK-0617100-1000 (A), power cord DL6-BLK-0015942 (B), and display panel HW01045 cord (C) into control box.

**Incorrect:** Port 4 is blocked off. Port 1 is blocked off.



**Correct:** Port 4 is blocked off. Port 1 is blocked off.

### CHECK 3: Confirm Power Cord is plugged into Control Box

- Power cord to be secured with tie wrap or cable ties from Control Box to back side of bench top.
- Plug Power cord into power strip.
- Confirm Power Strip is plugged in and powered on

### CHECK 4: Confirm Display Unit is Powered ON

- Press Display Unit to determine if unit is plugged in and has power. LED will light up if plugged into power and into Control Motor

**If no display on LED:**

- Check power is plugged into the power outlet.
- Check power cord is plugged into Control Unit
- Check Display Unit is plugged into Control Unit

If no display on LED plug in new Display Unit to determine if display unit is damaged

***If display is on LED – proceed to CHECK 5***

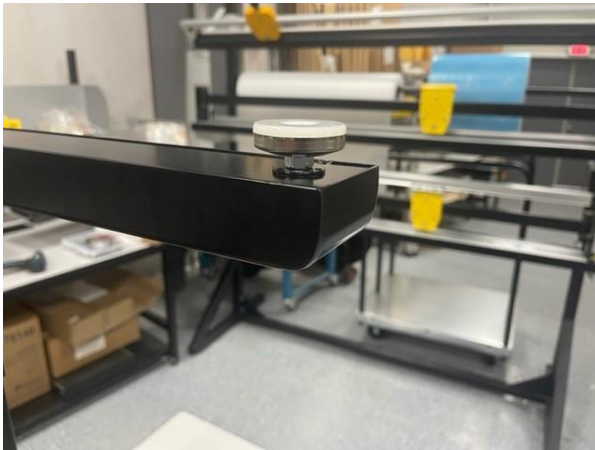
## CHECK 5: Initialize the Lift Columns

- **Press and hold Down Arrow on Display Unit for 5 seconds, wait until all desk movement has stopped, then release a.** If initialization is successful, you should see a slight up/down “handshake” movement of the desk legs b. If you have a desk panel with display, you should also see E01 during this part of the procedure.



## CHECK 6: Leveling Pads

These are screwed into the bottom of each Lift Leg for fine leveling adjustment.



Correct installation



Incorrect Installation

### NOTE:

If not properly installed and periodically maintained, meaning, need to be re-tightened over time due to stations being moved and slide for cleaning and during use.

These are observed across the network as a cause for stations to be un-level. In some cases, these are missing entirely from one of the table legs. If missing a station leg, please contact Dehnco for a replacement.

## CHECK 7: Test Lift/Lower Function

- Press “UP” arrow on the front Display Unit. Desktop should rise.
- Press “DOWN” arrow on the front Display Unit. Desktop should lower.

## IF STATION IS NOT RESPONSIVE

- **Step 1: See the attached Trouble shooting guide if an error code is displayed (e.g. “EO1”)**

- **Step 2: Contact the Dehnco Team**

DEHNCO EQUIPMENT CO., INC  
(847) 382-1579

Primary: Patrick Dehnert:

- Extension 217
- Email: [patrick@dehnco.com](mailto:patrick@dehnco.com)

Jeri Shadrick :

- Extension 203
- Email: [jeri@dehnco.com](mailto:jeri@dehnco.com)

## OTHER RESOURCES

### Amazon Workstation Portal

- <https://www.dehnco.com/cl/amazon/>
  - If you don't have an account, select the “Don't have an account? Register Now” link and create your account using Amazon email address.
  - Search site by description of station or Amazon UIN
  - Click on Instructional videos that are listed for each UIN

### Maintenance Schedule

- Please perform all of the above checks **quarterly** for preventative maintenance, or as needed if an issue arises at a specific station.
- Dehnco Lift Station Maintenance Kits are also recommended to be purchased by all sites to help alleviate any lead times on replacement parts. (UIN pending)